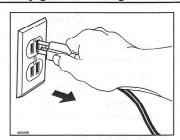
## **INSTRUCTION SHEET**

SUBJECT: TRANSFORMER REPLACEMENT (PART NO. 18302)

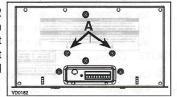
#### **A** WARNING

It is recommended to wear safety glasses and gloves while performing these instructions.

1 Turn off and unplug the unit.



Using a Robertson no. 2 screwdriver, remove both electrical compartment retaining screws (A) and set aside. Slide out the electrical compartment.

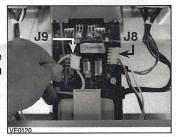


Some units have a tie wrap attaching one capacitor wire with wire harness behind one left grommet. Cut off this tie wrap using cutting pliers.

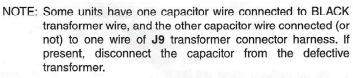


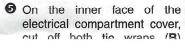
#### **A** WARNING

Take care not to damage wires while using cutting pliers.



Unplug both transformer wire connectors from J9 and J8 on the electronic board.





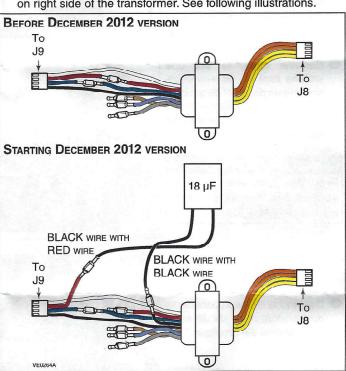


### CONSTRUCTO 1.0 AND 60H UNITS ONLY TRANSFORMER CONNECTIONS

- ① Before December 2012, the units have no capacitor connected to transformer, but starting December 2012, a 18  $\mu$ F capacitor is connected to transformer. Refer to illustrations below to find out which version the unit is and perform the right connection for the capacitor (if present).
- ② In order to keep the same fan motor speed settings, before installing the new transformer, check for transformer wire harness to have the same tap connections than the old transformer. Leave caps on unused taps. See following illustrations.

NOTE: Factory set connection shown.

③ When installed, the wire harness without taps (to J8) should be on right side of the transformer. See following illustrations.



# CONSTRUCTO 1.2 ERV AND 60H + ERV UNITS ONLY TRANSFORMER CONNECTIONS

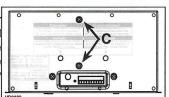
In order to keep the same fan motor speed settings, before installing the new transformer, check for transformer wire harness to have the same tap connections than the old transformer. Leave caps on unused taps. See following illustrations.

NOTE: Factory set connection shown.

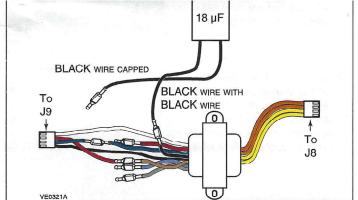
When installed, the wire harness without taps (to J8) should be on right side of the transformer. See following illustration retaining transformer wires to the electrical compartment cover.



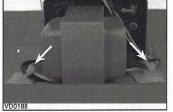
6 Remove both transformer retaining screws (C) and set aside. Remove defective transformer and install the new one (using the previously removed retaining screws).







Using included tie wraps, secure both harnesses to the inner face of the electrical compartment cover (as shown beside). Also, if present, reattach the capacitor wire to harness behind left grommet.



 $\ensuremath{\mathbf{8}}$  Finalize the installation by reversing steps  $\ensuremath{\mathbf{0}}$  , and  $\ensuremath{\mathbf{0}}$  to  $\ensuremath{\mathbf{0}}$  .

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